

Date: Thursday, 6/15/2006 1:41:09 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG  
Job Number : 27553  
Estimate Number : 11886  
P.O. Number : *NIA* Part Number : D22531  
This Issue : 6/15/2006 S.O. No. : *NIA* Drawing Number : D2253 REV C  
Prsht Rev. : NC Project Number : N/A  
First Issue : *NIA* Type : PURCHASED PARTS Drawing Revision : C  
Previous Run : *NIA* Material :  
Written By : *See comment below* Due Date : 6/30/2006 Qty: *20* Um: Each  
Checked & Approved By : *06.06.15 W*  
Comment : Est. C 99.10.29 Updated for laser cutting EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Laser Cut per Dwg D2255

Material release note required

Material: 304SS .125" THK.  
(.1253F)Batch: *M 6789**M 060621*

2.0 D22531F

*Water Jet*Dwg Rev: *C* Proj: *C*

Comment: Qty: 1.0000 Each(s)/Unit Total 6.0000 Each(s)

Lug

*M 060621**(20)*

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*M 060621**(20)*

4.0 DIMENSIONAL CHECK

*QC8*

Comment: DIMENSIONAL CHECK

*06.06.21 (20)*

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Tumble &amp; Deburr any rough edges after tumbling

*N/A**SB 06/06/22**M.F. 06.06.22 (20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DS Date: 06/06/20

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: LUG

Job Number: 27553

Part Number: D22531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



*SP, 06/10/26*  
*W 06/26/26*

*DAVID is/stark*

*6/6/23* *(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

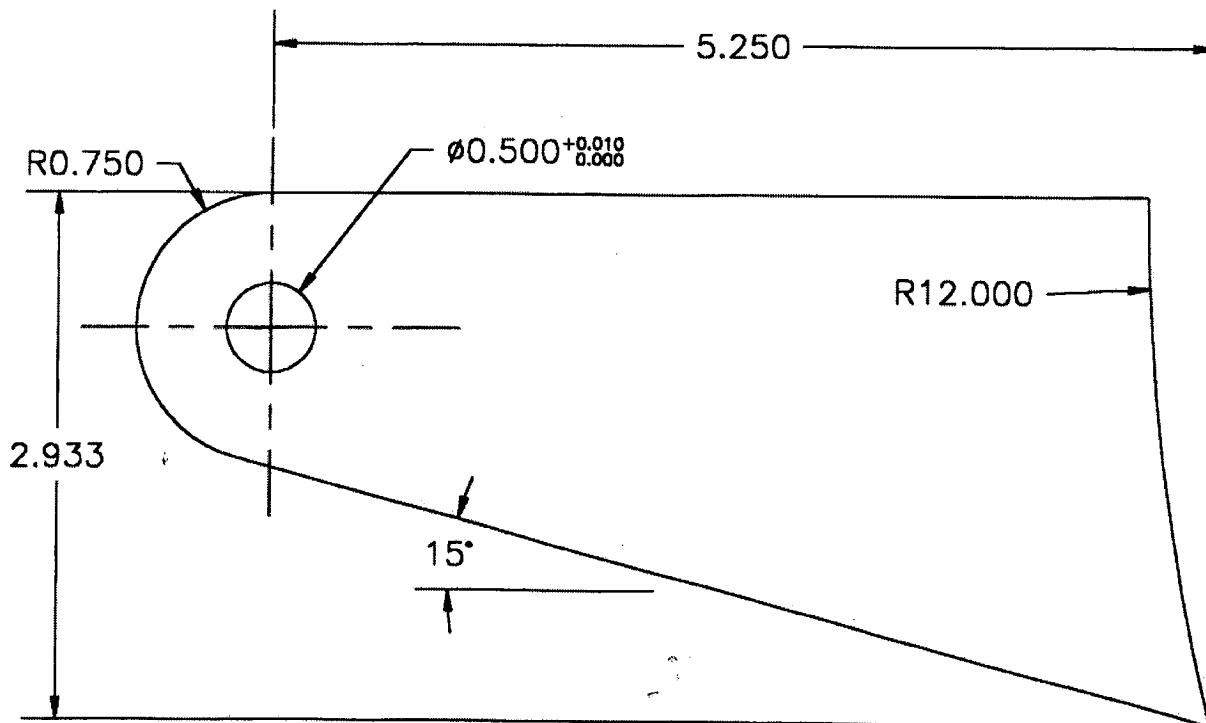
**DART**



PREPARED	DART AERO ACCESSORIES INC	
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	D2253	REV. C
<i>BW</i>		SHEET 1 OF 1
DATE	TITLE	SCALE
Jun. 14, 1994	LUG ASSEMBLY	1:1
C	95.12.22	REMOVED BUSHING

RELEASED  
49.10.12 KE

D2253-1 M/F 1/8 THICK  
304/316 SS



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ENGINEERING

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WORK ORDER  
NO. 27553

